SH • SD Diaphragm Seal Pressure Transmitter for High Temperature

Overview

This is a pressure transmitter that uses enclosed intermediate liquid for pressure transmission between pressure receiving part and its sensor part. It is used to measure under the high temperature condition and to measure the pressure of high viscosity fluid at normal temperature, and is widely used in the synthetic chemical, synthetic fiber, and plastic industries.

Features

- •Capable of pressure measurement under wide range of operating temperature with 0°C to 330°C and 0°C to 400°C (Optionally available with ϕ 8 diameter)
- Easy zero adjustable even under fluctuating temperature where compensation is needed
- •Flush diaphragm type which will prevent pressure media from ingressing directly into sensor element (diaphragm) suitable for high viscous media measurement
- •Selectable filling liquid (NKS instrument oil X3 or mercury)



Features

KH28

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Pressure Transmitter This is a pressure transmitter that converts the pressure into 4 to 20mA DC electric signal by using the pressure detection part with semiconductor strain gauge and internal electronic circuits and then transmits it.

KJ16 Pressure Transmitter

This intrinsically safe construction pressure transmitter of 2 wire system (Explosion class: Exia IIC T4) uses a semiconductor strain gauge type pressure sensor and built-in electronic circuit to convert pressure to 4 to 20mA DC electric signal and to transmit this signal.

KH75 Pressure Transmitter

This is a semiconductor strain gauge type high precision converter that converts the change in pressure sensed by a strain gauge into an electric signal. Because it is equipped with an indicator (electric type), it is easy to check pressure in the field.

KH31 Pressure Transmitter

Displacement of the element by the filled liquid is extracted as change in inductance and is converted into a signal proportional to the measured amount, and then the converted signal is transmitted. Because it is equipped with an indicator (mechanical type), it is easy to check pressure in the field. A pressure transmitter with pressure resistant explosion proof construction (d2G4) is also available (Model: KD31).



MAGANO KEIKI

Diaphragm Seal Pressure Transmitter for High Temperature

Specification of pressure receiver

Item	Description				
Media	Gas, liquid				
Operating condition	Install in location where no gases or liquids may exist that have the potential to become flammable or				
	ignitable under normal operating condition. Use explosion proof construction type at hazardous sites.				
Installation method	Thread type (Taper seat, gasket seat)				
	* Either taper seat or gasket seat is available depending on diaphragm diameter.				
	Flange type				
Filled liquid	X3 : Harmless oil of stable product quality. Applicable where mercury cannot be accepted.				
	(NKS instrument oil)				
	Mercury: Wide availability in pressure range especially for low pressure applications.				
Diaphragm diameter	φ8 to φ37 (X3 filled: φ18, φ23.6 only, KH31: φ15 to 37)				
Connection	G1/4B, 1/2-20UNF, G3/8B, G1/2B, G3/4B, G1B, Flange				
Wetted parts	SUS316, SUS316L, or Hastelloy C-276 or equivalent				
Pressure sensing part	With protection (ϕ 15, ϕ 18, ϕ 23.6), without protection				
Allowable temperature range	0 to 330°C, 0 to 400°C (Optionally available for diaphragm diameter ϕ 8 only)				
(Sensing part)					
Allowable temperature range	Indicating part				
(Circuit)					
Pressure range	Mercury: 0 to 0.6→0 to 70MPa				
	X3 : 0 to 10→0 to 50MPa (KH31: 0 to 1.5→0 to 50MPa)				
Maximum allowable pressure	120%F.S.				

Specification [Pressure Transmitter (KH28)]

Item	Description	Description							
Output accuracy	0.75% F.S., \pm 1.5% F.S. or \pm 2.0% F.S. (Depending on diaphragm diameter and pressure range)								
Temperature coefficient	Circuit: ±0.1%F.S./°C (Zero, span), Detecting element ±0.005MPa/°C								
Power source	24V DC±10%								
Output	4 to 20mA DC								
Load resistance	500Ωmax.								
Transmission system	2 wire system	2.8							
Outlet for electric wire (Gland)	JIS F 8801 15b (Standard), 15a, 15c								
Case material, finishing	Terminal box: ADC12	• • • •							
	Radiation fin: A5056BD								
Protection	Equivalent to IP52	T Y T							
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)	1							
Allowable temperature range	0 to 70°C (No freezing or condensation)								
(Circuit)									

Specification [Intrinsically safe pressure transmitter (KJ16)]

Item	Description	Description						
Output accuracy	$\pm 0.75\%$ F.S., $\pm 1.5\%$ F.S. or $\pm 2.0\%$ F.S. (Depending on diaphragm diameter and pressure range)							
Temperature coefficient	Sircuit: ±0.1%F.S./°C (Zero, span), Detecting element ±0.005MPa/°C							
Power source	24V DC±10%	1.82						
Output	4 to 20mA DC	H						
Load resistance	500Ωmax.							
Transmission system	2 wire system							
Outlet for electric wire (Gland)	JIS F 8801 15b (Standard), 15a, 15c	and						
Case material, finishing	Terminal box: ADC12							
Protection	Equivalent to IP52							
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)							
Allowable temperature range	0 to 60°C (No freezing or condensation)							
(Circuit)								

Note) Prepare safety barrier separately.

Diaphragm Seal Pressure Transmitter for High Temperature

Specification [Pressure Transmitter with Display Function (KH75)]

Item	Description	
Output accuracy	\pm 0.75%F.S., \pm 1.5%F.S. or \pm 2.0%F.S. (Depending on pressure range)	
Indication accuracy	±1.0%F.S.	
Temperature coefficient	Pressure sensing part: ±0.005MPa/°C	
	Circuit : ±0.1%F.S./°C	
Power source	24V DC±10%	
Output	4 to 20mA DC	
Load resistance	450Ωmax.	
Transmission system	2 wire system	
Outlet for electric wire (Gland)	JIS F 8801 20b	
Dial scale angle	270°	
Case material, finishing	ADC12 · Gray wrinkle paint Plating	
Enclosure	Indoor use	
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)	
Allowable temperature range	0 to 60°C (No freezing or condensation)	
(Circuit)		

Specification [Pressure Transmitter with Display Function (KH31)]

Item	Description	
Output accuracy	±1.5%F.S. (SD_: Within to 20 to 80%F.S.)	
Indication accuracy	±1.5%F.S. (SD_: Within to 20 to 80%F.S.)	
Temperature coefficient	Pressure sensing part: ±0.005MPa/°C	0
	Circuit : ±0.2%F.S./°C	S 14 14
Power source	24V DC±10%	
Output	4 to 20mA DC	
Load resistance	400Ωmax.	C INTER C
Transmission system	2 wire system	li li
Outlet for electric wire (Gland)	JIS F 8801 20b	
Dial scale angle	180°	
Case material, finishing	ADC12 · Gray wrinkle paint Plating	
Enclosure	IP54	
Maximum lead length	3m to 10m (Depending on diaphragm diameter)	
Allowable temperature range	0 to 45°C (No freezing or condensation)	
(Circuit)		

* The indicator with a mechanical structure assures function as a pressure indication even at the time of loss of power without electricity.

Diaphragm Seal Pressure Transmitter for High Temperature

Specification (X3)

Filled liquid: X3 (NKS instrument oil)

Model (Indicating part)	Diaphragm diameter	Connection	Pressure range MPa	Output accuracy (%F.S.)	Maximum lead length* (m)	Model (Pressure receiver)
KH75	φ18	G3/4B	0 to 25→0 to 50	±1.5	3	SD41
КП/З	φ23.6	G1B	0 to 10→0 to 35	1.5	3	SD51
KH28	φ18	G3/4B	0 to 35→0 to 50	±1.5	3	SD41
KJ16	φ23.6	G1B	0 to 10→0 to 35	±1.5	5	SD51
	φ15	G3/4B	0 to 35→0 to 50			SD31
KH31	φ18	G3/4B	0 to 15→0 to 50	±1.5	3	SD41
KH31	φ23.6	G1B	0 to 10→0 to 35	(Within to 20 to 80%F.S.)	3	SD51
	φ37	Flange	0 to 1.5→0 to 10			SD7

*Please specify of the lead length separately. (1m Interval)

Specification (Mercury)

Filled liquid: Mercury

Model (Indicating part)	Diaphragm diameter	Connection	Pressure range MPa	Output accuracy (%F.S.)	Maximum lead length* (m)	Model (Pressure receiver)					
	φ8	G1/4B or	0 to 10, 0 to 15	±2.0		SH14					
	φο	1/2-20UNF	0 to 20→0 to 70	±1.5	2	3014					
	φ10	G3/8B or	0 to 10, 0 to 15	±2.0	2	SH23					
KH75	φτο	G1/2B	0 to 20→0 to 70	±1.5		3123					
KH75	φ18	G3/4B	0 to 5→0 to 70	±0.75	10	SH41					
	φ23.6	G1B	0 to 5→0 to 35	±0.75	10	SH51					
	* 27	Flongo	0 to 0.6, 0 to 1	±1.5	5	SH7					
	φ37	Flange	0 to 1.5→0 to 5	±1.5	10	317					
	φ8	4 Q	4 Q	4 Q	4 Q	4 Q	φ 8 G1/4B 0 to 10 ±2.0	±2.0		SH14	
		1/2-20UNF	0 to 20→0 to 70	±1.5	2	3014					
	φ10	G3/8B or G1/2B	0 to 10	±2.0	2	SH23					
KH28	φτο		0 to 20→0 to 70	±1.5		3023					
KJ16	φ18	G3/4B	0 to 5→0 to 70	±0.75	10	SH41					
	φ23.6	G1B	0 to 5→0 to 35	1 10.75	10	SH51					
	φ37	Flange	0 to 1	±1.5	5						
	φ37	Flainge	0 to 2→0 to 5	±1.5	10	SH7					
	φ18	G3/4B	0 to 15→0 to 70		10	SH41					
KH31	φ23.6	G1B	0 to 5→0 to 35	±1.5	10	SH51					
KHJI	± 27	Floogo	0 to 0.6, 0 to 1	T.5	3	017					
	φ37	Flange	0 to 1.5→0 to 5		5	SH7					

* Please specify of the lead length separately. (1m Interval)

Mercury-filled product is indicated its use of mercury with product label etc.

- ∕∕∙Danger –

Handle with care not to let filled-mercury leak from product. In the event of the leakage caused by the break of diaphragm or lead part, ensure NOT to breath vaporized mercury in and collect, disposal of leaked liquid mercury in an appropriate manner in accordance with [Wastes Disposal and Public Cleansing Act]

∕!∖Warning -

Do not use in application where mercury could affect quality of process media in consideration of its leakage by any chance.

/Warning-

At the time of mercury disposal, supply information that the product contains mercury to waste disposer, and process disposal of mercury in an appropriate manner in accordance with **[Wastes Disposal and Public Cleansing Act]**

Warning

During transpiration of mercury-filled product, ensure to prevent enclosed mercury from flying and leakage. Supply information that the product contains mercury to transporter and receiver of the product.

Warning

When product needs to be sent back for its repair to Nagano Keiki and related companies, pack in polyethylene bag etc. enclosing mercury-filled product in it preventing from expansion of mercury during the transportation outside of box in the event mercury is leaked.

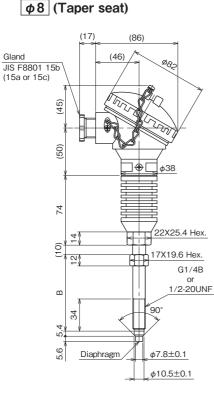
Diaphragm Seal Pressure Transmitter for High Temperature

Dimensions 1

Direct type

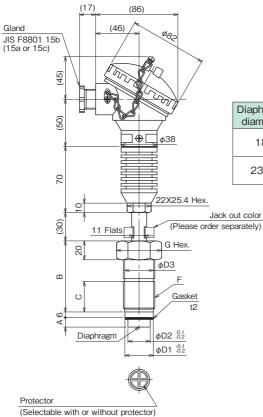
Unit: mm

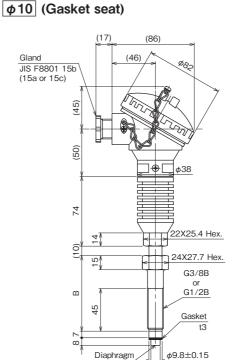
KH28



B=80 to 450 (10mm Intervals)

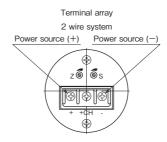
ϕ 18, ϕ 23.6 (Gasket seat)





B=80 to 450 (10mm Intervals)

φ14 -0.1



)iaphragm diameter	D1	D2	F	D3	G
18	18	24	G3/4B	23.5 (When there is screw fled processing)	36×41.6
23.6	23.6	30	G1B	29.5 (When there is screw fled processing)	41×47.3

*A size=10 to 30mm (5mm Intervals)

B size=55, 80 to 450mm (10mm Intervals) C=45 (B=55: C=25)

Without screw fled processing	
With screw fled processing	

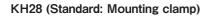
When ordering, please specify the lengths A and B separately.

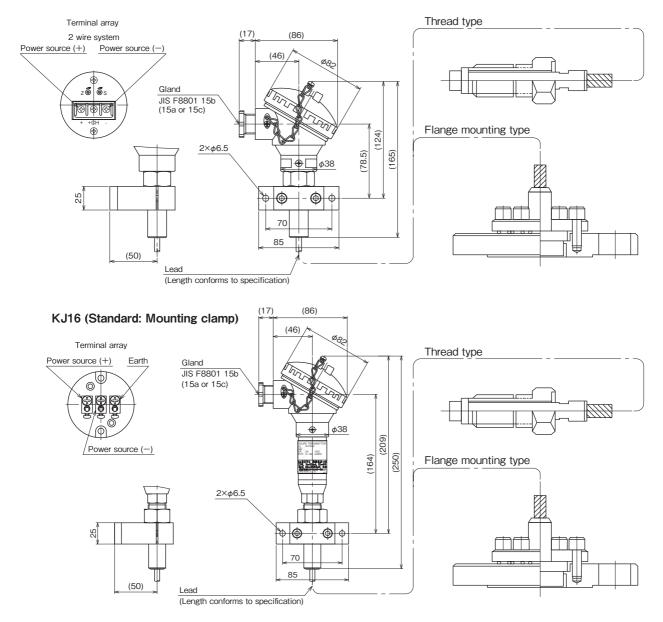
Diaphragm Seal Pressure Transmitter for High Temperature

Dimensions 2

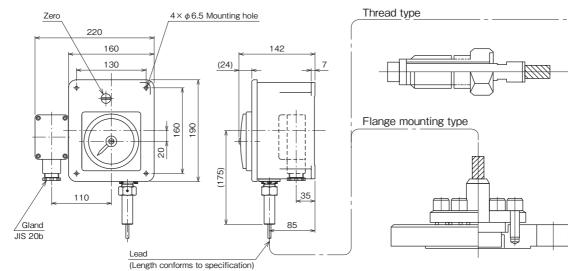
Remote type

Unit: mm





KH75



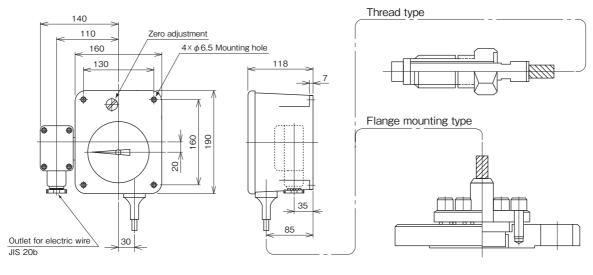
Diaphragm Seal Pressure Transmitter for High Temperature

Dimensions 3

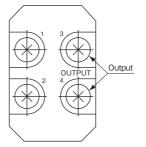
Remote type

Unit: mm

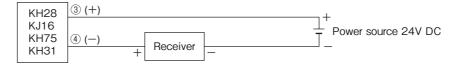
KH31



Terminal array (KH75/KH31Common)



Wiring

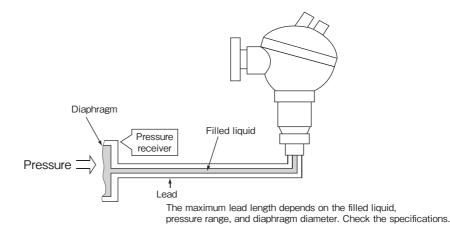


Note: KJ16 is intrinsically safe pressure transmitter. Prepare safety barrier when it is used.

Diaphragm Seal Pressure Transmitter for High Temperature

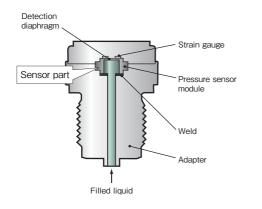
Construction and principle

The intermediate liquid is filled between diaphragm part and pressure sensor part or bourdon tube to transmitting received pressure through this filled liquid.



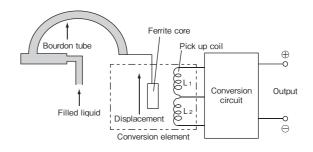
Strain gauge type (KH28 · KJ16 · KH75)

The pressure transmitted through the filled liquid generates a strain on the detection diaphragm. This strain is sensed by a strain gauge installed on the diaphragm and converted into an electric signal proportional to the pressure change and then transmitted.



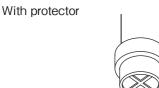
Differential inductance method (KH31)

The principle of converting displacement into a DC signal regards the displacement of a Bourdon tube as change in inductance. The conversion element is made up from a pickup coil and a ferrite core. High-frequency voltage is applied to the pickup coil. The high-frequency voltage ratio of L1 and L2 changes according to the displacement in the core. This change is extracted as an output signal proportional to pressure changes.



Detecting element

Protector is used to protect the diaphragm. (\$\phi15\$, \$\phi18\$, \$\phi23.6\$)



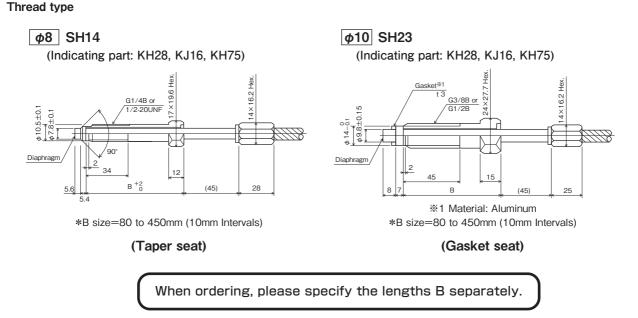
Diaphragm Protector

Without protector



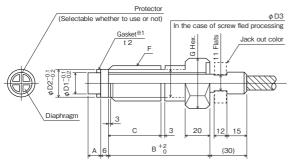
Pressure receiver dimensions 1

Unit: mm



φ15, φ18, φ23.6 SH41, SH51, SD31, SD41, SD51

(Indicating part: KH28, KJ16, KH31, KH75)



(Gasket seat)

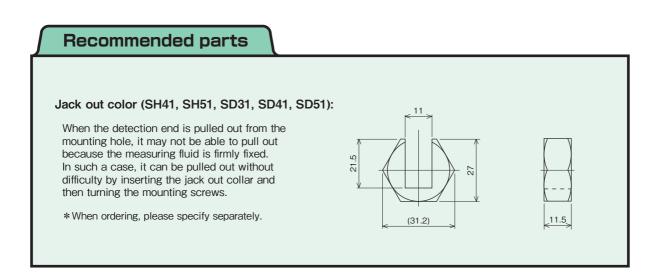
Diaphragm diameter	D1	D2	F	D3	G
15 (KH31 only)	15	24	G3/4B	23.5	36×41.6
18	18	24	G3/4B	23.5	36×41.6
23.6	23.6	30	G1B	29.5	41×47.3

*A size=10 to 30mm (5mm Intervals)

B size=55, 80 to 450mm (10mm Intervals) C=45 (B=55, C=25)

%1 Material: Aluminum

When ordering, please specify the lengths A and B separately.



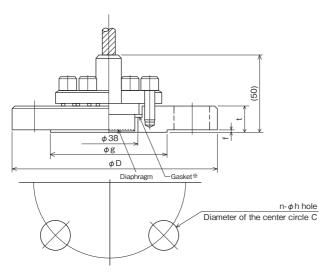
Diaphragm Seal Pressure Transmitter for High Temperature

Pressure receiver dimensions 2)

Flange mounting type

Unit: mm

(Indicating part: KH28, KJ16, KH31, KH75)



(Recommended mounting hole)

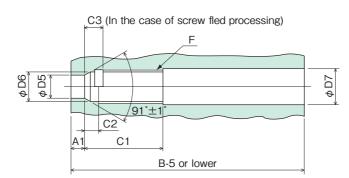
	Flange standard	D	t	f	g	С	n	h
JIS	10K32A RF	135	16	2	76	100	4	19
	40A RF	140	16	2	81	105	4	19
	50A RF	155	16	2	96	120	4	19
JIS	20K32A RF	135	18	2	76	100	4	19
	40A RF	140	18	2	81	105	4	19
	50A RF	155	18	2	96	120	8	19
JIS	30K32A RF	140	22	2	80	105	4	19
	40A RF	160	22	2	90	120	4	23
	50A RF	165	22	2	105	130	8	19
JIS	40K32A RF	140	24	2	80	105	4	19
	40A RF	160	24	2	90	120	4	23
	50A RF	165	26	2	105	130	8	19
JIS	63K32A RF (KH31 only)	150	30	2	80	110	4	23
	40A RF (KH31 only)	175	32	2	90	130	4	25
	50A RF (KH31 only)	185	34	2	105	145	8	23

*Material: Aluminum

Mounting 1

Unit: mm

Taper seat:



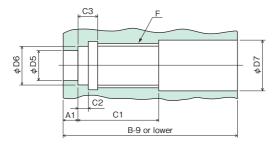
Diaphragm diameter	F	D5	D6	D7	A1	C1	C2	C3
8	G1/4B	7.93+0.05	11.5+0.3	13.6 or higher	6.4 or higher	35 ⁺³ ₀	6 or lower	9 or lower
8	1/2-20UNF	7.93+0.05	11.3 + 0.3	13.1 or higher	6.4 or higher	35 +3	6 or lower	9 or lower



Unit: mm

Gasket seat:

(Recommended mounting hole dimension)



(Recommended gasket dimension)

	meter		do	t	
	10	10.2±0.2	13.8±0.1	3.0±0.1	
φ do	15	15.5±0.2	23.5±0.2	2.0±0.1	
	18	18.5±0.2	23.5±0.2	2.0±0.1	
	23.6	24.0±0.2	29.5±0.2	2.0±0.1	

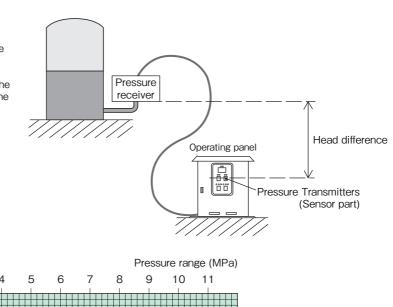
Standard Material: Aluminum

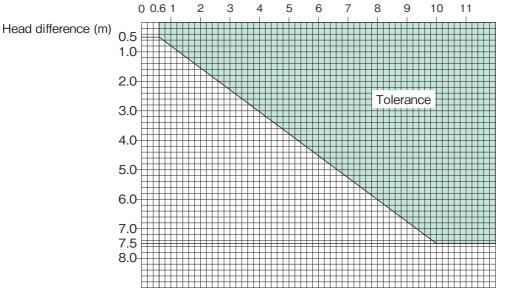
Diaphragm diameter	F	D5	D6	D7	A1 [*]	C1	C2 [*]	C3
10	G3/8B	10.0 + 0.1	14.1 +0.3	17.2 or higher	5.8 or higher	45 ⁺⁶	5 or higher	14 or lower
10	G1/2B	10.0 + 0.1	14.1 +0.3	21.5 or higher	5.8 or higher	45 ⁺⁶	5 or higher	14 or lower
15	G3/4B	15.0 ^{+0.1}	24.1 +0.3	27.0 or higher	A-1 or higher	c +6	4 or higher	11 or lower
18	G3/4B	18.0+0.1	24.1 +0.3	27.0 or higher	A-1 or higher	c +6	4 or higher	11 or lower
23.6	G1B	23.6+0.1	30.1 +0.3	33.8 or higher	A-1 or higher	c +6	4 or higher	11 or lower

Values in table vary depending on type of installed gasket. Table represents values for recommended gasket installation.

Head difference

Because the specific gravity of mercury is high, if the head difference between the sensing part and the receiving part is large, a large load is applied to the diaphragm or pressure element and cause trouble. The allowable range of the head difference is shown in the chart below. If there is a head difference, please inform us when ordering, so we will ship the product after the adjustment.

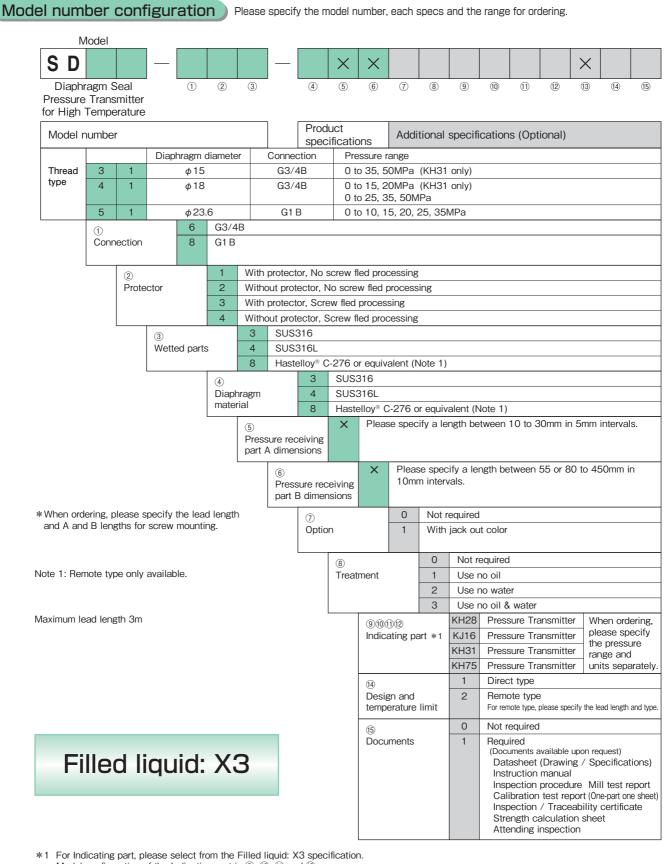




Note: Mounting type of the sensor higher than the sensing part is generally unsuitable.

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: X3

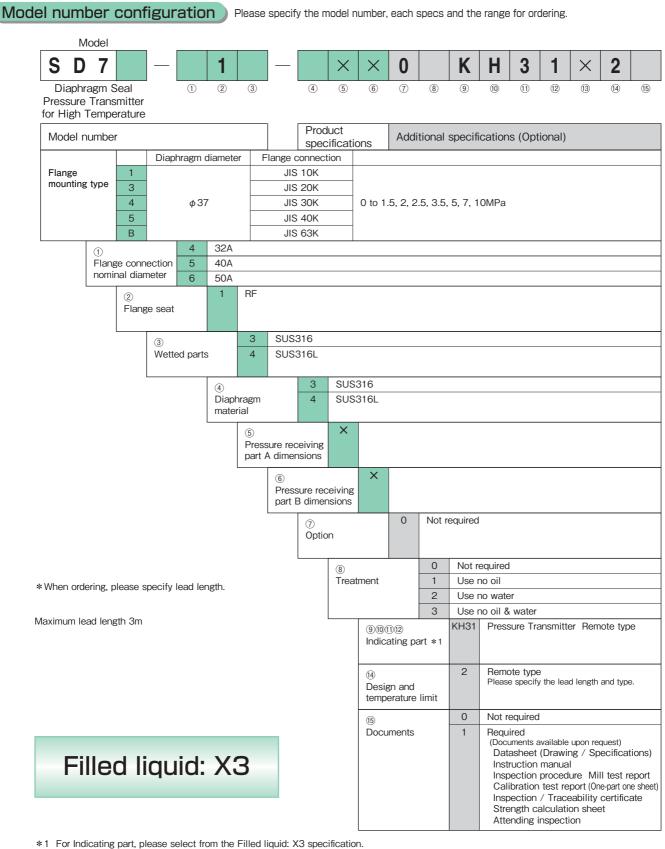


Model configuration of the Indicating part is (9, (0), (1) and (2).

Please also specify the model number configuration of the Indicating part. [Note] Production specification range is different from mercury-enclosed type.

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: X3

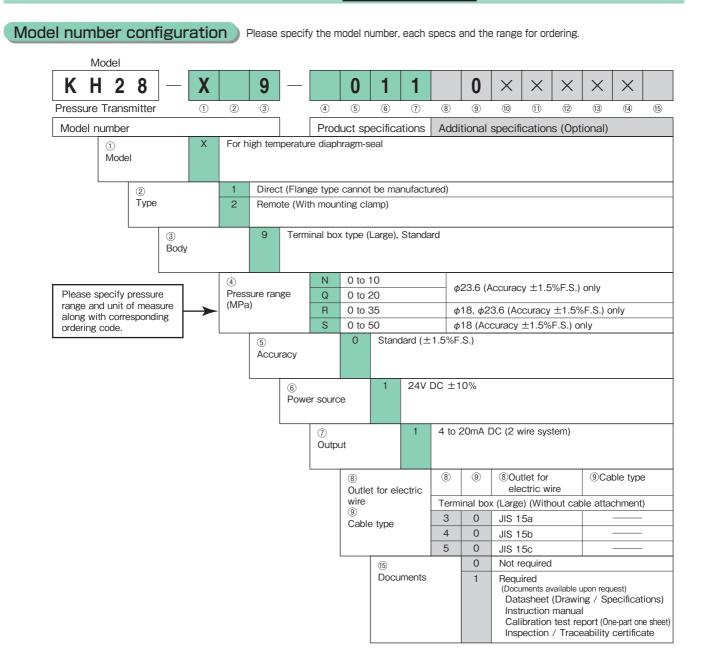


Model configuration of the Indicating part is (9), (1), (1) and (2) Please also specify the model number configuration of the Indicating part.

[Note] Production specification range is different from mercury-enclosed type.

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: X3 Indicating part

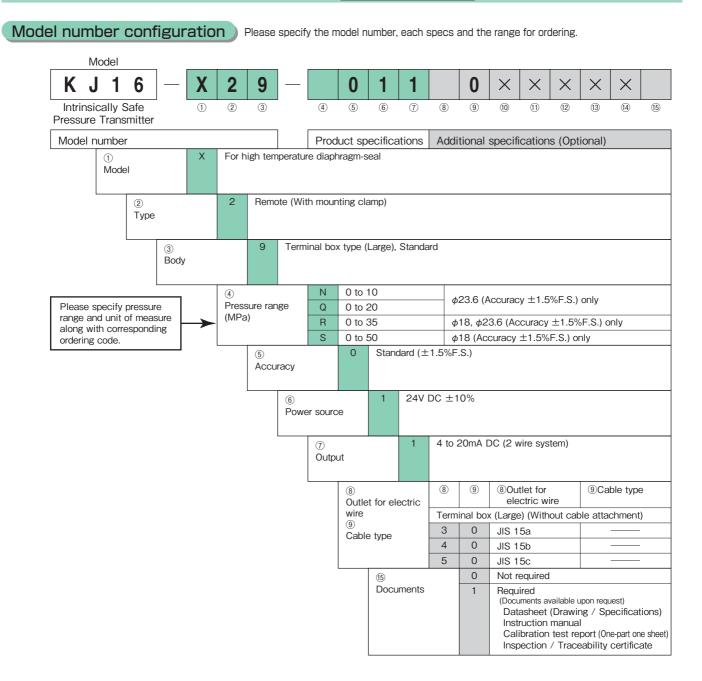


This product is combined with SD model for its pressure receiving part.

Filled liquid: X3

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: X3 Indicating part

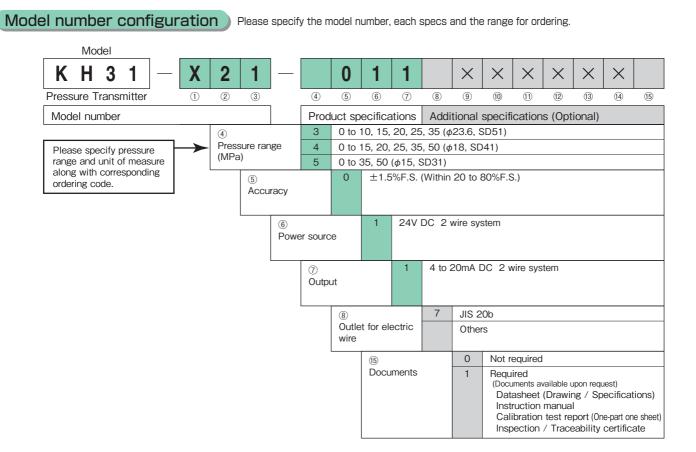


This product is combined with SD model for its pressure receiving part.

Filled liquid: X3

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: X3 Indicating part



This product is combined with SD model for its pressure receiving part.

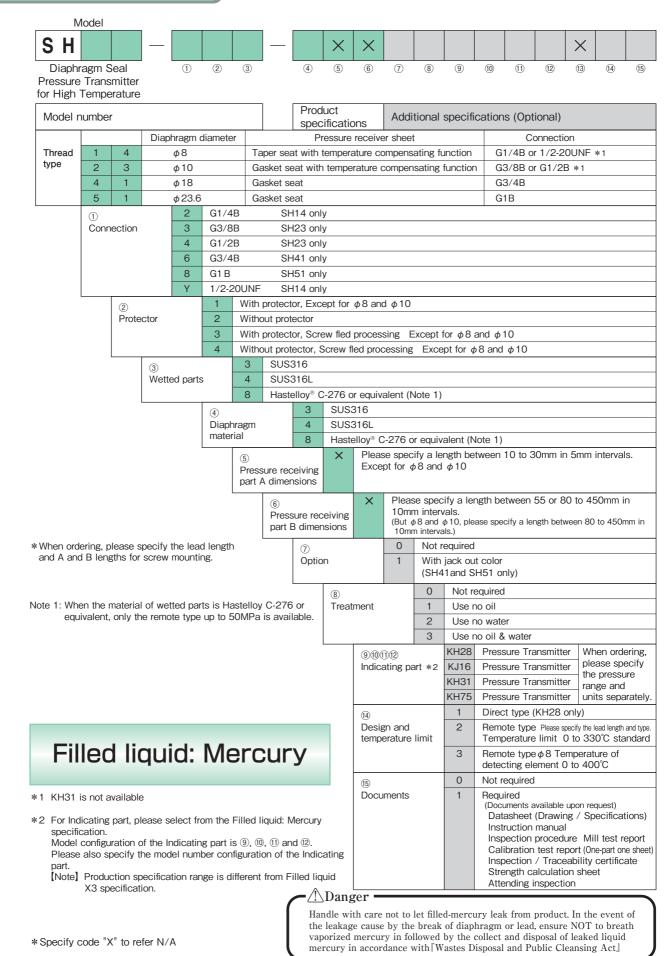
Filled liquid: X3

Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: Mercury

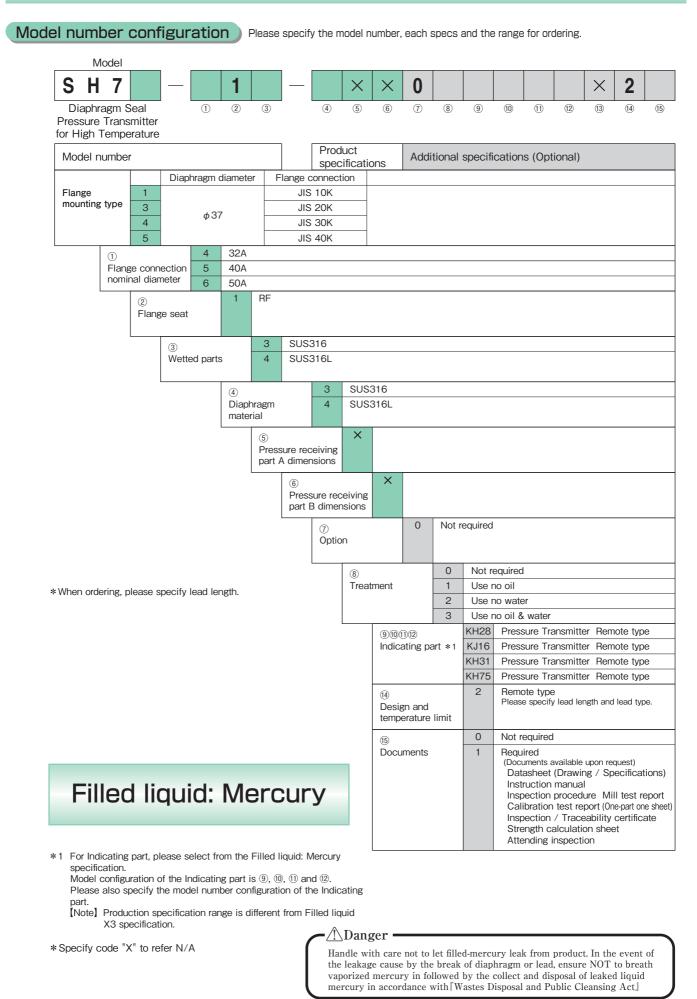
Model number configuration

Please specify the model number, each specs and the range for ordering.



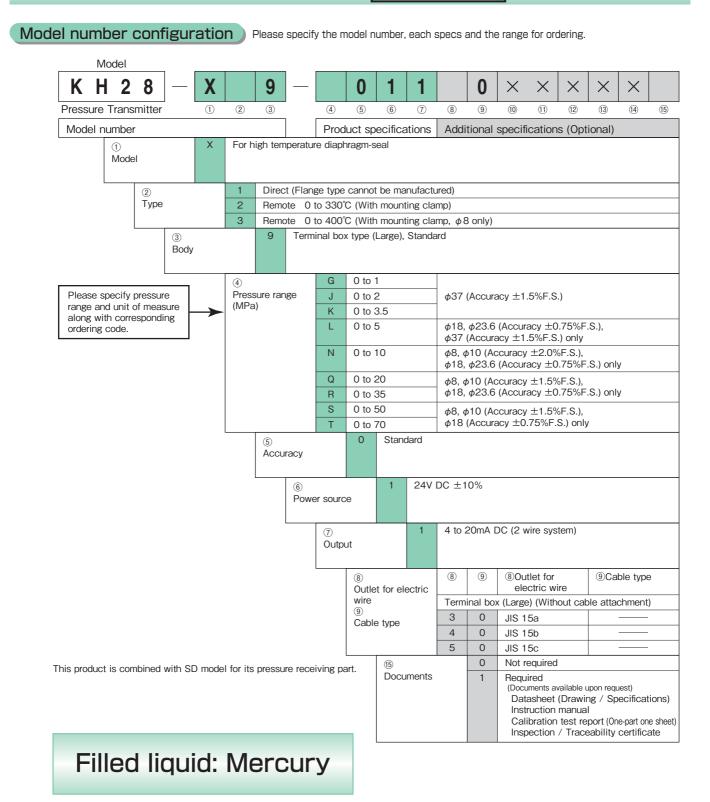
Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: Mercury



Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: Mercury Indicating part



* Specify code "X" to refer N/A

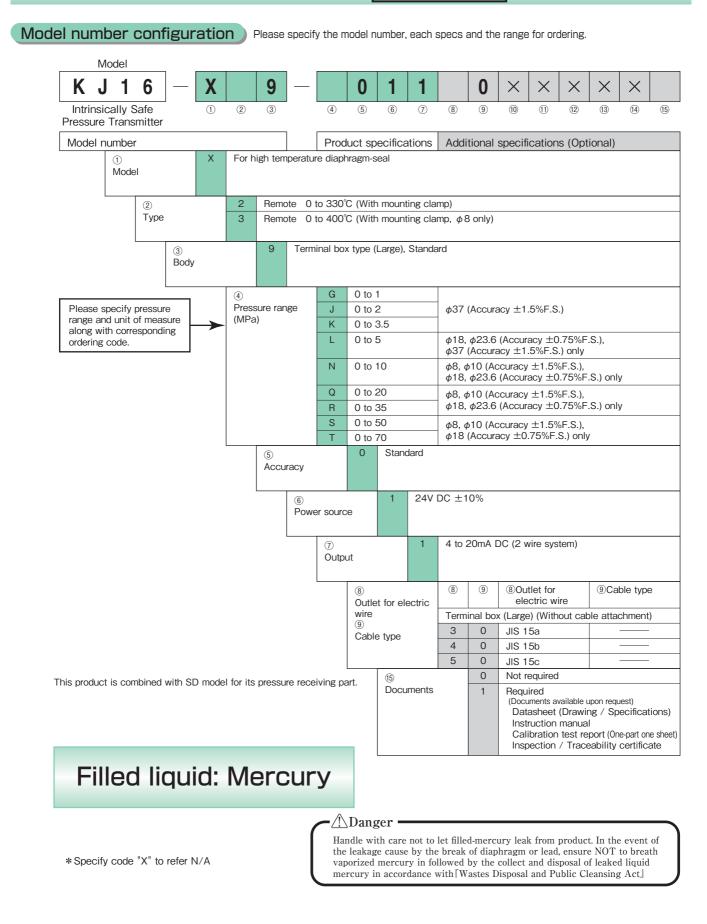
-∆Danger

Handle with care not to let filled-mercury leak from product. In the event of the leakage cause by the break of diaphragm or lead, ensure NOT to breath vaporized mercury in followed by the collect and disposal of leaked liquid mercury in accordance with [Wastes Disposal and Public Cleansing Act]



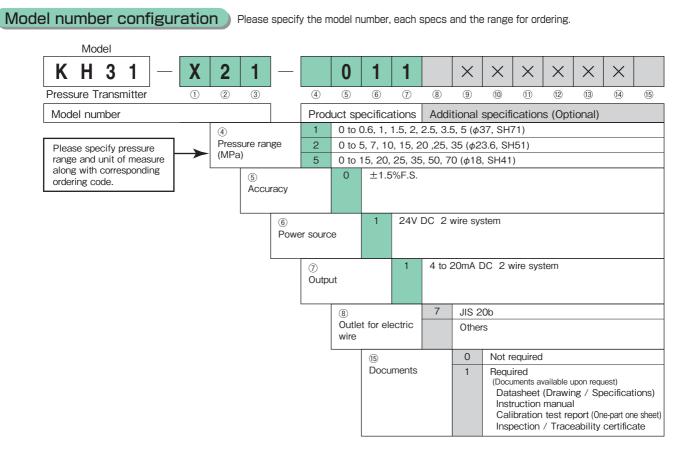
Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: Mercury Indicating part



Diaphragm Seal Pressure Transmitter for High Temperature

Filled liquid: Mercury Indicating part



This product is combined with SD model for its pressure receiving part.

Filled liquid: Mercury

* Specify code "X" to refer N/A

−<u></u>∆Danger

Handle with care not to let filled-mercury leak from product. In the event of the leakage cause by the break of diaphragm or lead, ensure NOT to breath vaporized mercury in followed by the collect and disposal of leaked liquid mercury in accordance with [Wastes Disposal and Public Cleansing Act]