# $SH \cdot SD$ **Diaphragm-seal Pressure Transmitters** for High Temperature

### Outline

This is a pressure transmitter that uses filled liquid as the pressure transmission media between the receiving part and the sensor part. It is used to measure the pressure of materials melted under a high temperature and to measure the pressure of high viscosity fluid at normal temperature, and is widely used in the synthetic chemical, synthetic fiber, and plastic industries.

#### Features

- Pressure transmitters for the temperature ranges of 0 to 330°C and 0 to 400°C (8 DIA. Diaphragm only are available), pressure measurement under a wide range of temperature conditions is possible.
- ·Even when the output correction is required for the temperature change of the detection end, zero adjustment is easy. (KJ16 type is not available.)
- Because this is a sealed type pressure transmitter and the measuring fluid does not enter directly into the element (Detection diaphragm), the pressure of high viscosity measuring fluid can be measured.
- The charged liquid (Mercury or NKS instrument oil X3) can be selected according to the application.

#### Features

### NEW

KH28 Pressure Transmitter This is a pressure transmitter that converts the pressure into 4 to 20mA DC electric signal by using the pressure detection part with semiconductor strain gauge and internal electronic circuits and then transmits it.

#### **KJ16 Pressure Transmitter**

This intrinsically safe explosion-proof construction pressure transmitter of 2 wire system (Explosion class: Exia IIC T4) uses a semiconductor strain gauge type pressure sensor and built-in electronic circuit to convert pressure to 4 to 20mA DC electric signal and to transmit this signal.

This is a semiconductor strain gauge type high precision converter that converts the change in pressure sensed by a strain gauge into an electric signal. Because it is equipped with an indicator (electric type), it is easy to check pressure

in the field.

KH75 Pressure Transmitter KH31 Pressure Transmitter Displacement of the element by the filled liquid is extracted as change in inductance and is converted into a signal proportional to the measured amount, and then the converted signal is transmitted. Because it is equipped with an indicator (mechanical type), it is easy to check pressure in the field. A pressure transmitter with pressure resistant explosion proof construction (d2G4) is also available (Model: KD31).





### Diaphragm-seal Pressure Transmitters for High Temperature

### Specification of pressure receiver

ltem	Description
Fluid	Gas, liquid
Operating condition	Under the normal condition, where there is no inflammable gas or liquid which cause the ignition or explosion. Use products with an explosion proof construction at hazardous sites.
Installation system	Thread type (Teaper seat, gasket seat) * By diaphragm diameter, taper seat only or gasket seat only Flange mounting type
Filled liquid	Mercury: Wide manufacturing pressure range. Especially applicable to low pressure applications. X3: Harmless oil of a stable product quality. Applicable where mercury cannot be used. (NKS instrument oil)
Diaphragm diameter	φ8 to φ37 (X3 filled: φ18, φ23.6 only, KH31: φ15 to 37)
Connection	G1/4B, 1/2-20UNF, G3/8B, G1/2B, G3/4B, G1B, Flange
Wetted parts materials	SUS316, SUS316L, or Hastelloy C-276 or equivalent
Detecting element	With protection ( $\phi$ 18, $\phi$ 23.6), without protection
Allowable temperature range	0 to 330°C, 0 to 400°C
(Detecting element) Allowable temperature range (Circuit)	(The pressure transmitter with the diaphragm diameter $\phi$ 8 only can be manufactured optionally.) Indicating part
Pressure range	Mercury: 0 to 0.6 $\rightarrow$ 0 to 70MPa X3: 0 to 10 $\rightarrow$ 0 to 50MPa (KH31: 0 to 1.5 $\rightarrow$ 0 to 50MPa)
Maximum allowable pressure	120%F.S.

### Specification [Pressure Transmitter (KH28)]

Item	Description					
Output accuracy	0.75% F.S., $\pm$ 1.5% F.S. or $\pm$ 2.0% F.S. (Depending on diaphragm diameter and pressure range)					
Temperature coefficient	Circuit: ±0.1%F.S./°C (Zero, span), Detecting element ±0.005MPa/°C					
Power source	24V DC±10%					
Output	4 to 20mA DC					
Load resistance	500Ω maximum					
Transmission system	2 wire system	2.1				
Outlet for electric wire	JIS F 8801 15b (Standard), 15a, 15c					
(Gland)		• • •				
Case material, finishing	Terminal box: ADC12	T .				
	Radiation fin: A5056BD	Y				
Protection	Equivalent to IP52	u u				
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)					
Allowable temperature range	0 to 70°C (No freezing or condensation)					
(Circuit)						

### Specification [Intrinsically Safe Explosion-Proof Construction Pressure Transmitter (KJ16)]

Item	Description						
Output accuracy	$\pm 0.75\%$ F.S., $\pm 1.5\%$ F.S. or $\pm 2.0\%$ F.S. (Depending on diaphragm diameter and pressure range)						
Temperature coefficient	Circuit: ±0.1%F.S./°C (Zero, span), Detecting element ±0.005MPa/°C	Circuit: ±0.1%F.S./°C (Zero, span), Detecting element ±0.005MPa/°C					
Power source	24V DC±10%	and the					
Output	4 to 20mA DC	-					
Load resistance	500Ω maximum						
Transmission system	2 wire system						
Outlet for electric wire	JIS F 8801 15b (Standard), 15a, 15c	Alter a					
(Gland)							
Case material, finishing	Terminal box: ADC12	La desta della					
Protection	Equivalent to IP52						
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)						
Allowable temperature range	0 to 60°C (No freezing or condensation)						
(Circuit)							

Note) Safety barrier, please prepare it separately.

### Diaphragm-seal Pressure Transmitters for High Temperature

### Specification [Pressure Transmitter with Display Function (KH75)]

Item	Description	
Output accuracy	$\pm 0.75\%$ F.S., $\pm 1.5\%$ F.S. or $\pm 2.0\%$ F.S. (Depending on pressure range)	
Indication accuracy	±1.0%F.S.	
Temperature coefficient	Detecting element: ±0.005MPa/°C Circuit: ±0.1%F.S./°C	
Power source	24V DC±10%	
Output	4 to 20mA DC	
Load resistance	450Ω maximum	
Transmission system	2 wire system	
Outlet for electric wire	JIS F 8801 20b	
(Gland)		
Scale angle	270°	
Case material, finishing	ADC12, Gray crystal paint Plating	
Protection	Indoor use	
Maximum lead length	2m to 10m (Depending on diaphragm diameter and filled liquid)	
Allowable temperature range (Circuit)	0 to 60°C (No freezing or condensation)	

### Specification [Pressure Transmitter with Display Function (KH31)]

Item	Description	
Output accuracy	±1.5%F.S. (SD_: Within to 20 to 80%F.S.)	
Indication accuracy	±1.5%F.S. (SD_: Within to 20 to 80%F.S.)	
Temperature coefficient	Detecting element: ±0.005MPa/°C Circuit: ±0.2%F.S./°C	S. 14 66
Outlet for electric wire (Gland)	JIS F 8801 20b	
Scale angle	180°	0 00000
Case material, finishing	ADC12, Gray crystal paint Plating	T T
Protection	IP54	
Maximum lead length	3m to 10m (Depending on diaphragm diameter)	
Allowable temperature range (Circuit)	0 to 45°C (No freezing or condensation)	

\* The indicator with a mechanical structure also functions as a pressure gauge at the time of loss of power.

#### Electrical characteristics:

Power source	Output		Load resistance	Transmission system	
24V DC±10%	4 to	20mA DC	400Ω maximum	2 wire system	
		0 to 5mA DC	2kΩ maximum		
100V AC±10%	Current	0 to 10mA DC	1kΩ maximum		
110V AC±10%	output	0 to 20mA DC	5000 maximum	4 wire system	
200V AC±10%		4 to 20mA DC	5000 maximum		
220V AC±10%		0 to 5mV DC	1kΩ minimum		
220V AC 10%	Voltage output	Ļ	Ļ		
	Juipui	0 to 10V DC	$1M\Omega$ minimum		

### Diaphragm-seal Pressure Transmitters for High Temperature

### Specification (Mercury)

Filled liquid: Mercury

Model (Indicating part)	Diaphragm diameter	Connection	Pressure range MPa	Output accuracy (%F.S.)	Maximum lead length*(m)	Model (Pressure receiver)			
	4 0	G1/4B	0 to 10, 0 to 15	±2.0		01114			
	φ8	or 1/2-20UNF	0 to 20→0 to 70	±1.5	2	SH14			
	. 10	G3/8B	0 to 10, 0 to 15	±2.0	2	01100			
	φ10	or G1/2B	0 to 20→0 to 70	±1.5		SH23			
KH75	φ18	G3/4B	0 to 5→0 to 70	1075	10	SH41			
	φ23.6	G1B	0 to 5→0 to 35	±0.75	10	SH51			
	+ 07	Florege	0 to 0.6, 0 to 1	±1.5	5	SH7			
	φ37	Flange	0 to 1.5→0 to 5	±1.5	10				
	φ8	4 0	<u>م 0</u>	+ 0	G1/4B	0 to 10	±2.0		SH14
		or 1/2-20UNF	0 to 20→0 to 70	±1.5	2	3014			
	±10	+ 10	*10	φ10	G3/8B	0 to 10	±2.0	2	SH23
КН28	φΤΟ	or G1/2B	0 to 20→0 to 70	±1.5		3823			
KJ16	φ18	G3/4B	0 to 5→0 to 70	+0.75	10	SH41			
	φ23.6	G1B	0 to 5→0 to 35	±0.75	10	SH51			
	. 07		0 to 1		5	SH7			
	φ37	Flange	0 to 2→0 to 5	±1.5	10				
	φ18	G3/4B	0 to 15→0 to 70		10	SH41			
KUDI	φ23.6	G1B	0 to 5→0 to 35	+15	10	SH51			
KH31	1.07	Flager	0 to 0.6, 0 to 1	±1.5	3				
	φ37	Flange	0 to 1.5→0 to 5		5	SH7			

\* Please specify of the lead length separately. (1m Interval)

### Specification (X3)

Filled liquid: X3 (NKS instrument oil)

Model (Indicating part)	Diaphragm diameter	Connection	Pressure range MPa	Output accuracy (%F.S.)	Maximum lead length*(m)	Model (Pressure receiver)
	φ18	G3/4B	0 to 25→0 to 50	±1.5	3	SD41
KH75 φ23.6	G1B	0 to 10→0 to 35	±1.5	3	SD51	
KH28	φ18	G3/4B	0 to 35→0 to 50	+15	3	SD41
KJ16 φ	φ23.6	G1B	0 to 10→0 to 35	±1.5	3	SD51
	φ15	G3/4B	0 to 35→0 to 50			SD31
	φ18	G3/4B	0 to 15→0 to 50	±1.5		SD41
KH31	φ23.6	G1B	0 to 10→0 to 35	(Within to 20 to 80%F.S.)	3	SD51
	φ37	Flange	0 to 1.5→0 to 10	20 10 80 %F.S.)		SD7

\* Please specify of the lead length separately. (1m Interval)

### Diaphragm-seal Pressure Transmitters for High Temperature

### Dimensions 1

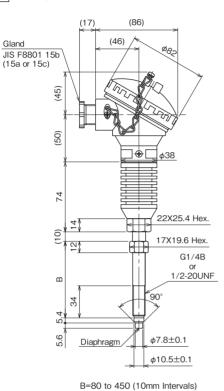
### Direct type

Unit: mm

KH28







(86)

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φ38

22X25.4 Hex.

11Flats

G Hex.

F

Gasket t2

φD3

φD2 -0.1 φD1 -0.1 φD1 -0.2 Jack out color

(Please order separately)

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(46)

 $\phi$  18,  $\phi$  23.6 (Gasket seat)

(45)

(50)

2

(30)

ш

A 6

Protector

g

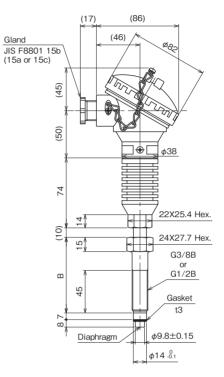
C

Diaphragm

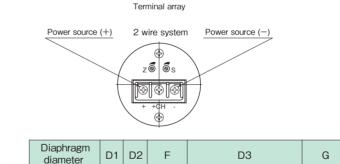
(Selectable whether to use or not)

Gland

JIS F8801 15b (15a or 15c) (17)



B=80 to 450 (10mm Intervals)



diameter	D1	D2	F	D3	G
18	18	24	G3/4B	23.5 (When there is screw fled processing)	36×41.6
23.6	23.6	30	G1B	29.5 (When there is screw fled processing)	41×47.3

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\*A size=10 to 30mm (5mm Intervals)

B size=55, 80 to 450mm (10mm Intervals)

C=45 (B=55: C=25)

Screw fled processing
Screw neu processing
When there is no screw fled processing
When there is screw fled processing

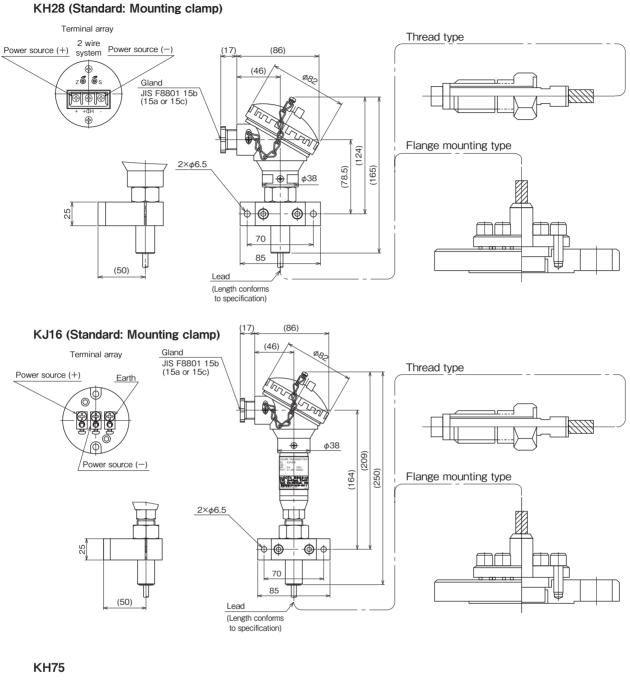
When ordering, please specify the lengths A and B separately.

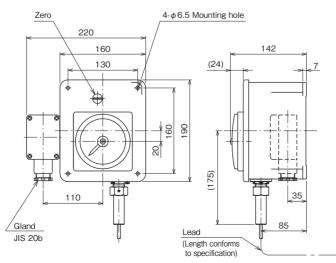
### Diaphragm-seal Pressure Transmitters for High Temperature

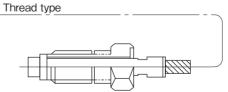
Dimensions 2

Remote type

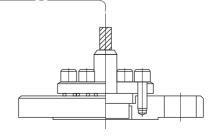
Unit: mm







Flange mounting type



### Diaphragm-seal Pressure Transmitters for High Temperature

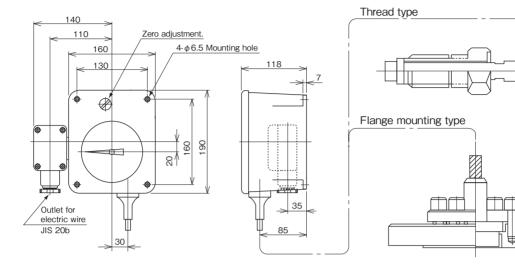
### Dimensions 3

### Remote type

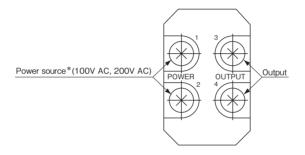
Unit: mm

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KH31



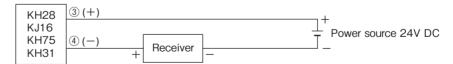
Terminal array (KH75/KH31Common)





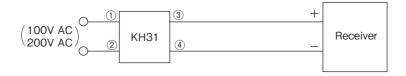
### Wiring

#### 2 wire system



Note: KJ16 is intrinsically safe explosion-proof construction pressure transmitter. When using, please prepare the safety barrier.

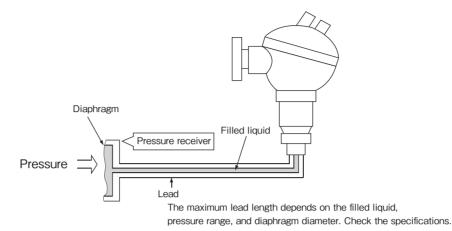
#### 4 wire system



### Diaphragm-seal Pressure Transmitters for High Temperature

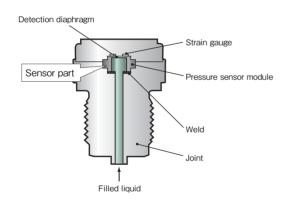
#### Construction and principle

The filled liquid in the diaphragm type receiving part is charged up to the detection diaphragm or Bourdon tube as a sensing part. The pressure is transmitted to the sensing part through this filled liquid.



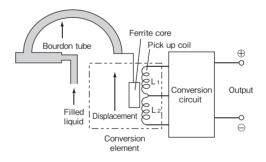
#### Strain geuge type (KH28/KJ16/KH75)

The pressure transmitted through the filled liquid generates a strain on the detection diaphragm. This strain is sensed by a strain gauge installed on the diaphragm and converted into an electric signal proportional to the pressure change and then transmitted.



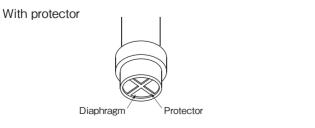
#### Differential inductance method (KH31)

The principle of converting displacement into a DC signal regards the displacement of a Bourdon tube as change in inductance. The conversion element is made up from a pickup coil and a ferrite core. High-frequency voltage is applied to the pickup coil. The high-frequency voltage ratio of L1 and L2 changes according to the displacement in the core. This change is extracted as an output signal proportional to pressure changes.



### Detecting element

Protector is used to protect the diaphragm. ( $\phi$ 15,  $\phi$ 18,  $\phi$ 23.6)



# Without protector

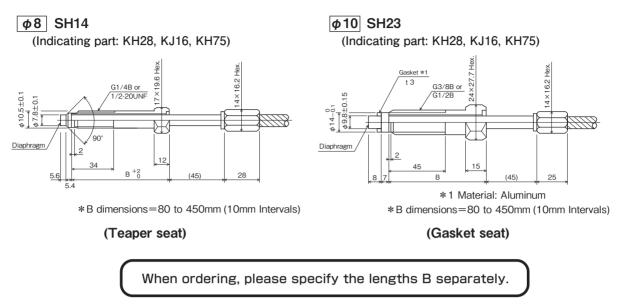


### Diaphragm-seal Pressure Transmitters for High Temperature

### Pressure receiver dimensions 1

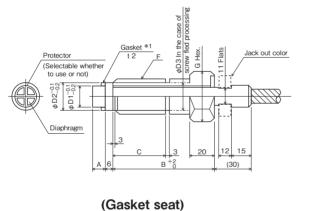
Thread type

Unit: mm



### φ15, φ18, φ23.6 SH41, SH51, SD31, SD41, SD51

(Indicating part: KH28, KJ16, KH31, KH75)



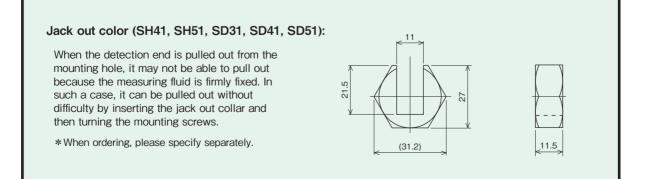
Diaphragm diameter	D1	D2	F	D3	G			
15 (KH31 only)	15	24	G3/4B	23.5	36×41.6			
18	18	24	G3/4B	23.5	36×41.6			
23.6	23.6	30	G1B	29.5	41×47.3			
*A size=10 to 30mm (5mm Intervals)								

B size=55, 80 to 450mm (10mm Intervals) C=45 (B=55, C=25)

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*1 Material: Aluminum
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When ordering, please specify the lengths A and B separately.

### Recommended parts



### Diaphragm-seal Pressure Transmitters for High Temperature

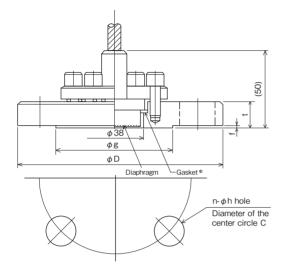
### Pressure receiver dimensions 2

### Flange mounting type

Unit: mm

### φ37 SH7\_, SD7\_

(Indicating part: KH28, KJ16, KH31, KH75)



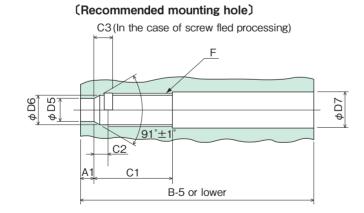
	Flange standard	D	t	f	g	С	n	h
JIS	10K32A RF	135	16	2	76	100	4	19
	40A RF	140	16	2	81	105	4	19
	50A RF	155	16	2	96	120	4	19
JIS	20K32A RF	135	18	2	76	100	4	19
	40A RF	140	18	2	81	105	4	19
	50A RF	155	18	2	96	120	8	19
JIS	30K32A RF	140	22	2	80	105	4	19
	40A RF	160	22	2	90	120	4	23
	50A RF	165	22	2	105	130	8	19
JIS	40K32A RF	140	24	2	80	105	4	19
	40A RF	160	24	2	90	120	4	23
	50A RF	165	26	2	105	130	8	19
JIS	63K32A RF (KH31 only)	150	30	2	80	110	4	23
	40A RF (KH31 only)	175	32	2	90	130	4	25
	50A RF (KH31 only)	185	34	2	105	145	8	23

\*Material: Aluminum

### Mounting 1

Unit: mm

#### Teaper seat:



Diaphragm diameter	F	D5	D6	D7	A1	C1	C2	C3
8	G1/4B	7.93+0.05	11.5+0.3	13.6 or higher	6.4 or higher	35 <sup>+3</sup> 0	6 or lower	9 or lower
8	1/2-20UNF	7.93+0.05	11.3 <sup>+0.3</sup>	13.1 or higher	6.4 or higher	35 +3	6 or lower	9 or lower

### Diaphragm-seal Pressure Transmitters for High Temperature

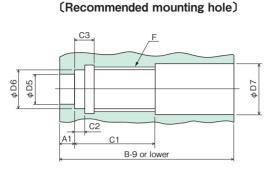
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### Mounting 2

Unit: mm

Gasket seat:



Diaphragm diameter	F	D5	D6	D7	A1*	C1	C2*	C3
10	G3/8B	10.0 +0.1	14.1 +0.3	17.2 or higher	5.8 or higher	45 <sup>+6</sup>	5 or higher	14 or lower
10	G1/2B	10.0 + 0.1	14.1 +0.3	21.5 or higher	5.8 or higher	45 <sup>+6</sup>	5 or higher	14 or lower
15	G3/4B	15.0 <sup>+0.1</sup>	24.1 +0.3	27.0 or higher	A-1 or higher	c +6	4 or higher	11 or lower
18	G3/4B	18.0 +0.1	24.1 +0.3	27.0 or higher	A-1 or higher	c +6	4 or higher	11 or lower
23.6	G1B	23.6+0.1	30.1 +0.3	33.8 or higher	A-1 or higher	c +6	4 or higher	11 or lower

#### (Recommended gasket dimension)

Diaphragm diameter	di	do	t
10	10.2±0.2	13.8±0.1	3.0±0.1
15	15.5±0.2	23.5±0.2	2.0±0.1
18	18.5±0.2	23.5±0.2	2.0±0.1
23.6	24.0±0.2	29.5±0.2	2.0±0.1

Standard material: Aluminum

\* Please note that the above dimensions change depending on the gasket size. The above dimensions are the values when the recommended gasket is used.

### Head difference

Because the specific gravity of mercury is high, if the head difference between the sensing part and the receiving part is large, a large load is applied to the diaphragm or pressure element and cause trouble. The allowable range of the head difference is shown in the chart below. If there is a head difference, please inform us when ordering, so we will ship the product after the adjustment.

0 0.6 1

2.0

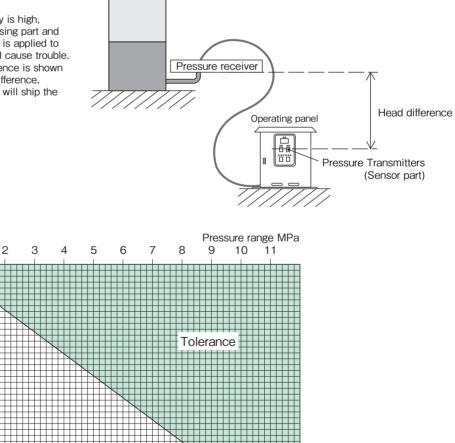
3.0

4.0

5.0

6.0

7.0-7.5 8.0-

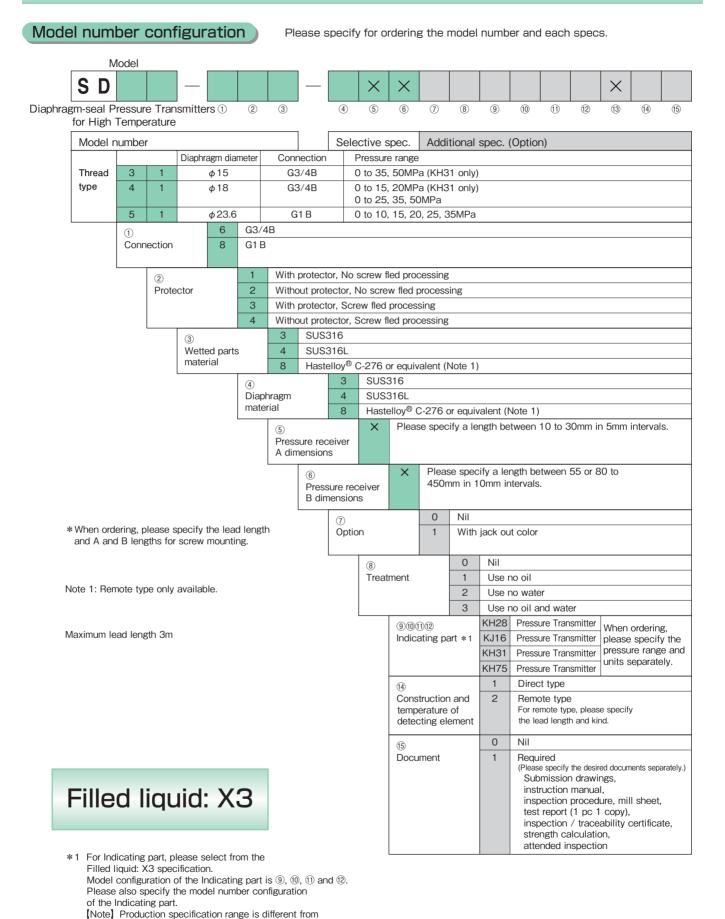


Head difference (m) 0.5

Note: Mounting type of the sensor higher than the sensing part is, as a rule, unsuitable.

### Diaphragm-seal Pressure Transmitters for High Temperature

### Filled liquid: X3

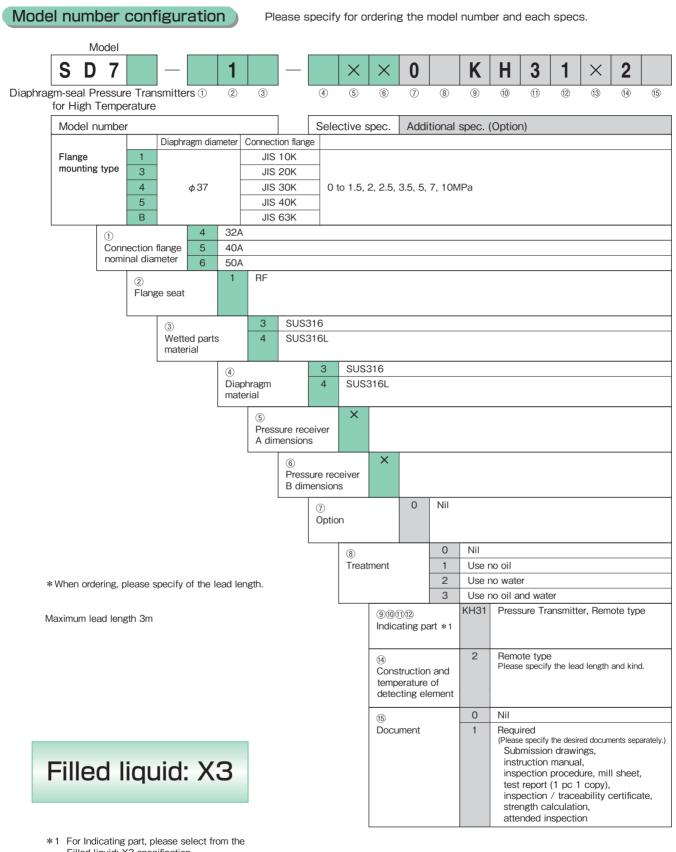


\*Specify by code "X" if there is no applicable specification.

mercury-enclosed type.

### Diaphragm-seal Pressure Transmitters for High Temperature

### Filled liquid: X3



Filled liquid: X3 specification.
Model configuration of the Indicating part is (9), (10) and (20).
Please also specify the model number configuration of the indicating part.
[Note] Production specification range is different from

mercury-enclosed type.



Please specify for ordering the model number and each specs.

### Diaphragm-seal Pressure Transmitters for High Temperature

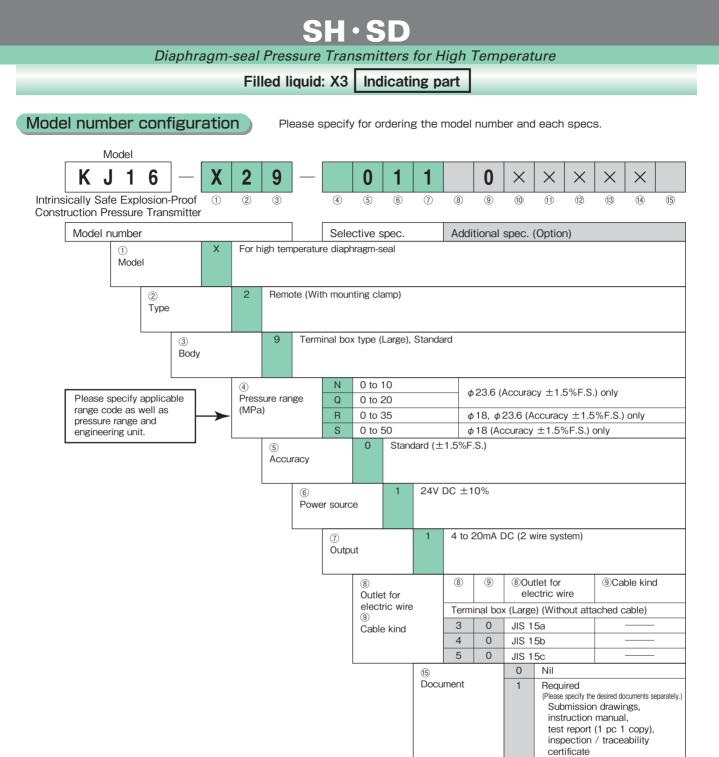
### Filled liquid: X3 Indicating part

#### Model KH2 8 X 9 0 1 0 $\times$ $\times$ $\times$ $\times$ $\times$ 1 Pressure Transmitter 1 2 3 **(4)** (6) 7 (8) (9) (10) (11) (12) (13) (14) (15) (5) Model number Selective spec. Additional spec. (Option) Х For high temperature diaphragm-seal 1 Model Direct (Flange type cannot be manufactured) 1 2 Type 2 Remote (With mounting clamp) 9 Terminal box type (Large), Standard 3 Body 0 to 10 Ν 4 $\phi$ 23.6 (Accuracy ±1.5%F.S.) only Please specify applicable Pressure range Q 0 to 20 range code as well as (MPa) 0 to 35 $\phi$ 18, $\phi$ 23.6 (Accuracy ±1.5%F.S.) only R pressure range and 0 to 50 $\phi$ 18 (Accuracy ±1.5%F.S.) only S engineering unit. 0 Standard (±1.5%F.S.) (5) Accuracy 24V DC ±10% 1 6 Power source 4 to 20mA DC (2 wire system) (7)Output (8) 9 Outlet for ③Cable kind (8) electric wire Outlet for electric wire Terminal box (Large) (Without attached cable) (9) 3 0 JIS 15a Cable kind 4 0 JIS 15b 5 0 JIS 15c 0 Nil (15) Document 1 Required (Please specify the desired documents separately.) Submission drawings, instruction manual. test report (1 pc 1 copy), inspection / traceability certificate

It is combined with SD model number of the receiving part.

# Filled liquid: X3

Model number configuration



It is combined with SD model number of the receiving part.

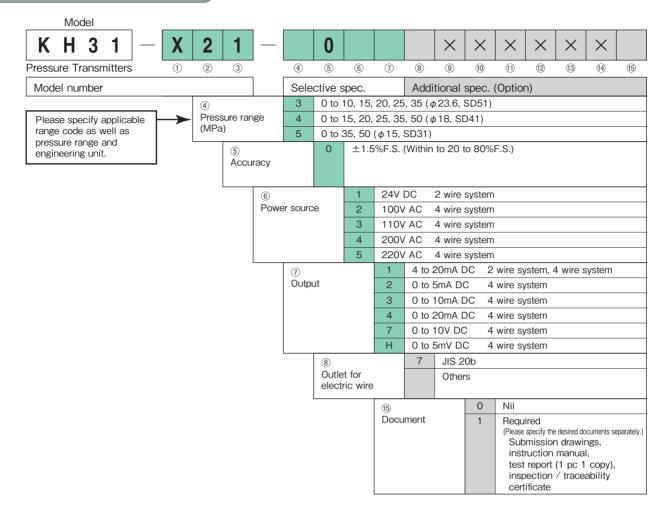
Filled liquid: X3

### Diaphragm-seal Pressure Transmitters for High Temperature

### Filled liquid: X3 Indicating part

### Model number configuration

Please specify for ordering the model number and each specs.

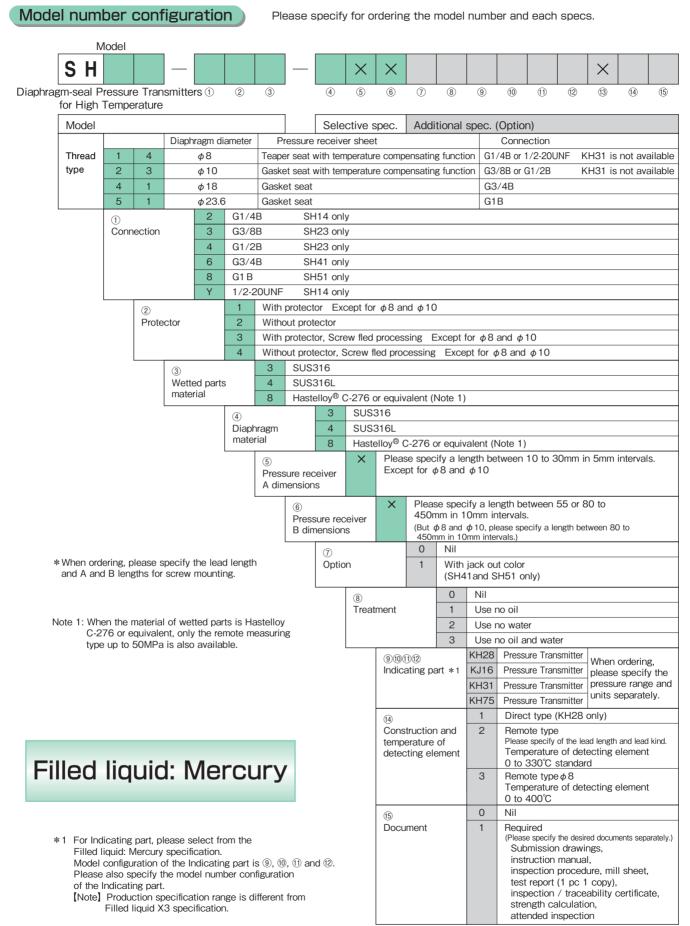


It is combined with SD model number of the receiving part.

# Filled liquid: X3

### Diaphragm-seal Pressure Transmitters for High Temperature

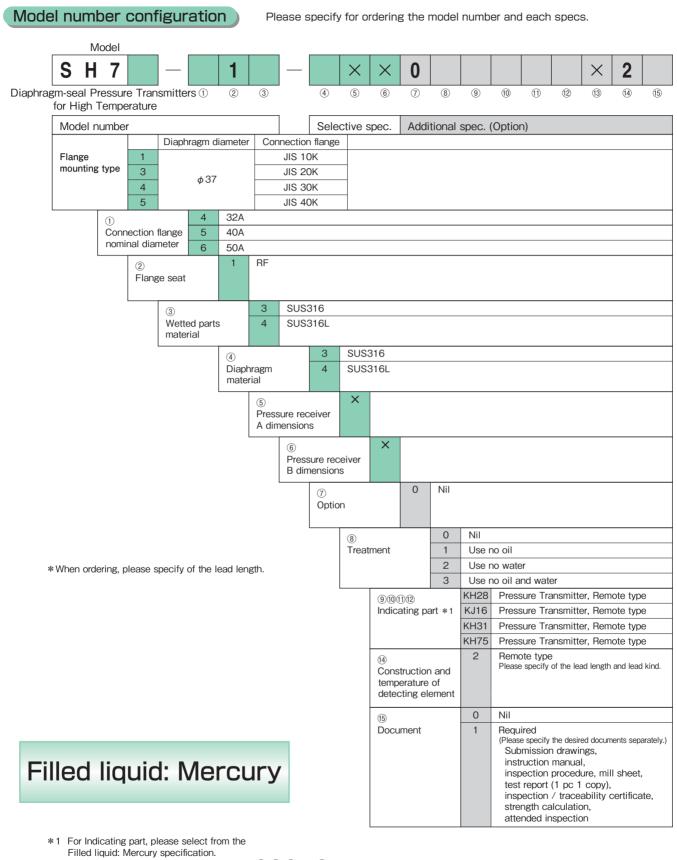
### Filled liquid: Mercury



<sup>\*</sup> Specify by code "X" if there is no applicable specification.

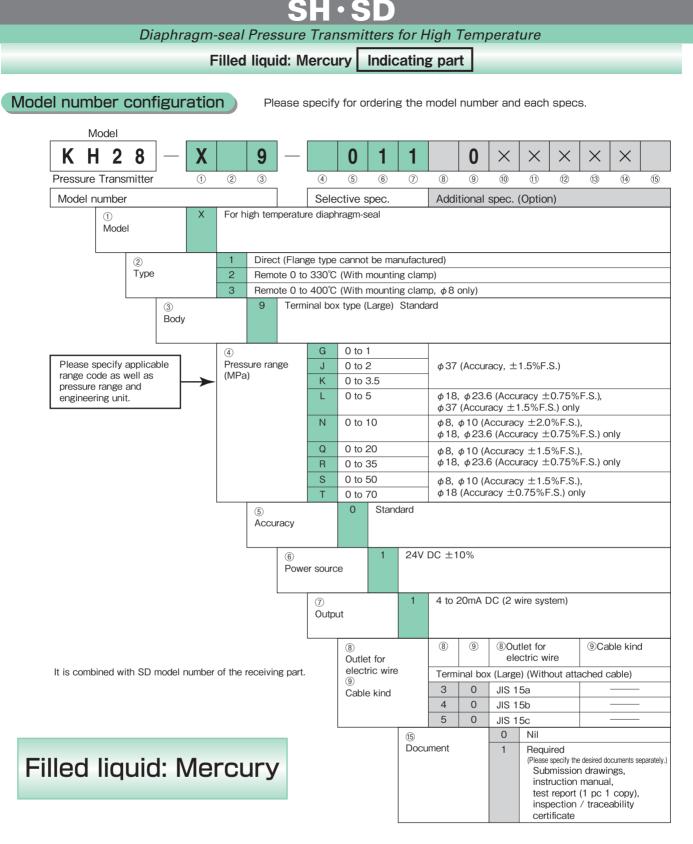
### Diaphragm-seal Pressure Transmitters for High Temperature

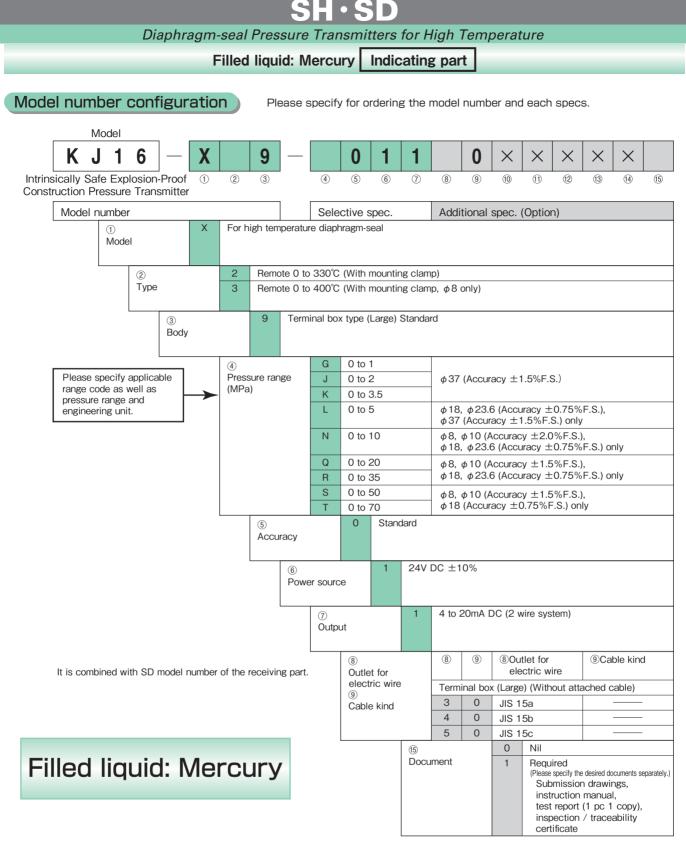
### Filled liquid: Mercury



Model configuration of the Indicating part is (9), (1) and (2). Please also specify the model number configuration of the Indicating part. [Note] Production specification range is different from

Filled liquid X3 specification.



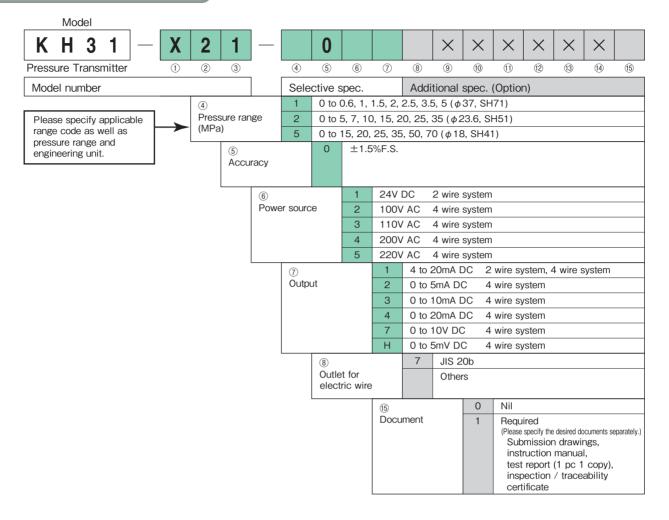


### Diaphragm-seal Pressure Transmitters for High Temperature

Filled liquid: Mercury Indicating part

### Model number configuration

Please specify for ordering the model number and each specs.



It is combined with SD model number of the receiving part.

# Filled liquid: Mercury